

## STACK THEM UP

When your finished product comes off the line, you need a solution to maneuver it perfectly into place for packaging. Plastics Extrusion Machinery LLC (PEM) offers a full line of pipe Lift & Rotators that are reliable and consistent, reducing operator intervention and boosting your plant's productivity. Whether you need a solution for large, heavy pipe or small, lightweight pipe, we have options that will suit your plant's needs.



PLASTICS EXTRUSION MACHINERY LLC

*The Next Generation in  
Innovative Downstream Equipment*

## PIPE LIFT & ROTATORS

Pipe Lift & Rotators are auxiliary machines used to elevate and alternate pipe ends for packaging purposes. Our Lift & Rotators are designed to lift the pipe to a designated height, then rotate the pipe end-for-end so that it stacks more evenly for shipping. The Lift & Rotator operates simultaneously with other machinery so that your line keeps moving efficiently.

Dependent upon your requirements, we can customize a solution to meet your needs. Our Lift & Rotators come in two different styles including a hydraulic-powered, double-scissor lift unit for large, heavy pipe and an air-powered unit for small, lightweight pipe. Both options provide a reliable solution that will boost your line's productivity and reduce operator intervention.



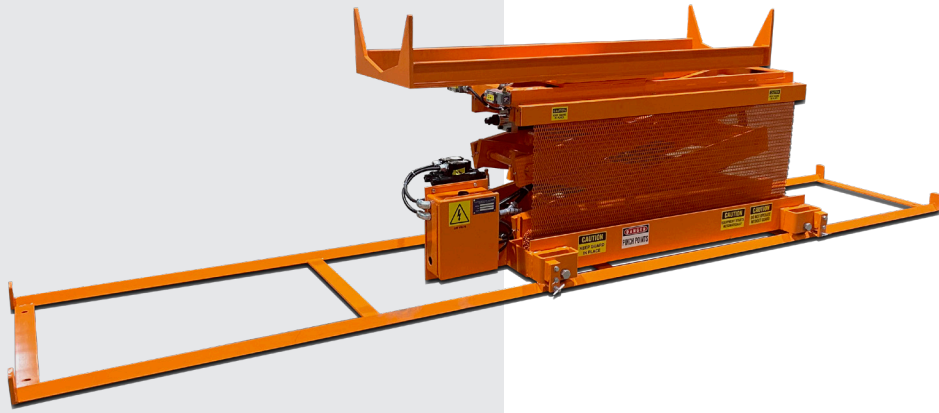
*PEM 612 Beller outfitted with a hydraulic-powered lift and rotator. PEM lift and rotators are available as stand-alone units or can be integrated into other PEM machinery.*

**Options for small  
and large pipe**

**Integration into other  
PEM Machinery**

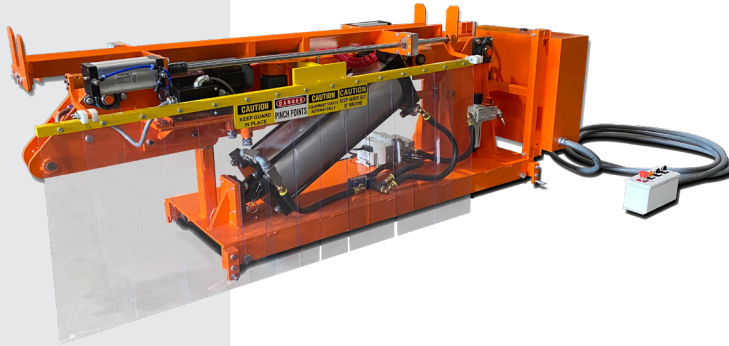
**Reduced operator  
intervention**

**Simplifies pipe  
stacking for shipping**



## HYDRAULIC-POWERED LIFT & ROTATOR

Suitable for 4 to 48-inch pipe, our hydraulic-powered Lift & Rotators feature a double-scissor lift and move slowly due to the size and weight of the pipe. These machines can also be purchased as stand-alone units or can be integrated into other PEM machinery.







## AIR-POWERED LIFT & ROTATOR


Designed specifically for small pipe sizes, our air-powered Lift & Rotators feature a cantilever lift and can accommodate up to eight-inch IPS pressure pipe and rotate more quickly. These units come with air-powered pipe clamps to secure pipe during rotation. These machines can also be purchased as stand-alone units or can be integrated into other PEM machinery.



**PLASTICS EXTRUSION MACHINERY LLC**

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**PPFA** MEMBER  
 PLASTIC PIPE  
 AND FITTINGS  
 ASSOCIATION



## OUR COMMITMENT TO YOU

The PEM that you have once known, is no longer the same. Today, it has new ownership, has hired some of the best minds in the industry, and is looking to a future of new innovations, enhanced products and unmatched quality of service. Bottom line: We have you and your plant in mind! We want to earn your trust by providing you with innovative solutions today and for years to come!